

Enhancing Gas Sorption and Separation Performance via Bisbenzimidazole Functionalization of Highly Porous Covalent Triazine Frameworks

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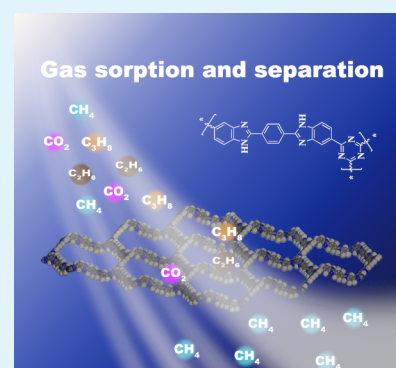
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Supporting Information

ABSTRACT: In this paper, a series of bisbenzimidazole-functionalized highly porous covalent triazine frameworks (CTF-BIBs) has been constructed from a new organic building block, 1,4-bis(5-cyano-1H-benzimidazole-2-yl)benzene, via ionothermal polymerization. The physical porosity and gas adsorption properties of these CTF-BIBs were characterized, and the resulting CTF-BIBs exhibit significantly high Brunauer–Emmett–Teller surface areas (1636–2088 m² g⁻¹) and notable CO₂ uptakes (86.4–97.6 cm³ g⁻¹ at 273 K and 1 bar; 48.5–56.8 cm³ g⁻¹ at 298 K and 1 bar). More importantly, these CTF-BIBs exhibit excellent selective separation abilities for CO₂/N₂, CO₂/CH₄, C₂H₆/CH₄, and C₃H₈/CH₄, particularly for equimolar mixtures C₃H₈/CH₄ (386.6 for CTF-BIB-1 under 1 bar and 298 K). Furthermore, transient breakthrough simulations were carried out for equimolar CO₂/C₃H₈/C₂H₆/CH₄ mixtures, and CTF-BIBs display good separation performance in industrial fixed bed adsorbers. These results clearly demonstrate that the synthesized CTF-BIBs may serve as potential materials for CO₂ capture and adsorptive separation for small hydrocarbons.

KEYWORDS: covalent triazine frameworks, benzimidazole, CO₂ capture, small hydrocarbons, gas separation



INTRODUCTION

Worldwide environment and energy issues have attracted enormous attention because of global warming and diminishing fossil fuel reserves. CO₂ capture and storage (CCS) technologies are considered as a vital proposal to solve the greenhouse effects caused by the escalating level of anthropogenic CO₂.¹ The traditional CCS technologies, including amine scrubbing and cryogenic separation, suffer high cost, severe corrosion of equipment, and chemical decomposition in the regeneration process.^{2,3} Hence, developing new methods and materials for CCS is an urgent task to alleviate or eliminate the abovementioned constraints. In recent years, porous adsorbents have demonstrated significant promise for CCS.^{4–6}

Currently, natural gas mainly consisting of methane (CH₄) has become a major energy fuel instead of controversial coal and oil, which is attributed to the lowest carbon amount of CH₄ and the least CO₂ emission per unit energy.^{7,8} However, varying amounts of impurities in natural gas, such as CO₂, C₂H₆, C₃H₈, and so forth, will severely reduce the utilization efficiency of CH₄. Thus, the selective separation of CO₂/CH₄, C₂H₆/CH₄, and C₃H₈/CH₄ is of immense importance for purifying natural gas.^{9–12} The cryogenic distillation method is the traditional separation and purification technology of these hydrocarbon mixtures, which not only requires high pressure

and very low temperature but also consumes a lot of energy during the separation process. To date, the pressure swing adsorption process,¹³ which is the most efficient and economical separation technology, has been widely developed. In this technology, porous adsorbents play a key role in the efficiency of separation because of their excellent adsorption capacity.

To be practical, porous adsorbents such as metal–organic frameworks (MOFs) and porous organic polymers (POPs) have shown excellent potential for CO₂ capture and the separation of light hydrocarbons (C₃H₈, C₂H₆ vs CH₄).^{14–17} Compared with MOFs, various new kinds of POPs such as covalent organic frameworks,¹⁸ conjugated microporous polymers,¹⁹ polymers of intrinsic microporosity,²⁰ hypercross-linked polymers,²¹ benzimidazole-linked polymers (BILPs),^{22,23} porous aromatic frameworks (PAFs),²⁴ and covalent triazine frameworks (CTFs),^{25,26} have shown higher mechanical, physical, and chemical stability. Meanwhile, the other advantages of POPs, including variable morphologies, large surface areas, and easy modification, make them easy to achieve high storage capacity and high selectivity. Researchers

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can not only change the pore properties of POPs by selecting structurally different organic building blocks but also provide the affinity sites for particular gas by introducing different functional groups/sites, such as porphyrins,¹⁷ benzimidazole,²² carbazole,²⁷ Tröger's base,^{28,29} and N-heterocyclic,³⁰ thereby increasing the preferential interaction of specific gases.

CTFs, as a representative class of POPs, were first synthesized through ionothermal polymerization by Thomas et al. in 2008.^{25,26} Notably, not only do CTFs inherit the merits of POPs, but also the synthetic raw materials (cyanic monomers) of CTFs are easily obtained. In these polymerizations, ZnCl₂ is used as both catalyst and reaction solvent. Compared with the vast majority of POPs, the synthesis process of CTFs does not require expensive transition/noble metal catalysts, as well as anhydrous and inert conditions. These characteristics of CTFs make them be of great advantage in a wide range of applications such as sensing,³¹ gas adsorption/separations,³² photocatalysis,³³ electrode materials in supercapacitors,³⁴ or oxygen reduction reaction.³⁵ So far, researchers used a variety of strategies to build new types of CTFs for the purpose of increasing the adsorption capacity of CO₂. The introduction of nitrogen groups in aromatic cyano building blocks has proven to be a significant strategy to increase CO₂ capture, such as lutidine and pyrimidine building units,³⁶ pyridine,³⁷ and benzimidazole groups.³⁸ However, the fabrication of CTFs for the high-performance capture CO₂ and CO₂/CH₄, C₂H₆/CH₄, and C₃H₈/CH₄ selective separation remain few.

In this study, we successfully construct a series of highly porous covalent triazine frameworks (CTF-BIBs) by using 1,4-bis(5-cyano-1*H*-benzimidazole-2-yl)benzene (BCBIB) as building blocks. The longer molecular structure of BCBIB can increase the Brunauer–Emmett–Teller (BET) surface area of the obtained materials, and the N-rich building units provide CO₂ affinity sites. We investigated the effects of reaction temperature on physical porosity and gas adsorption properties of the obtained materials. Then, we carefully explored CO₂ sorption ability and selective separation for CO₂/N₂, CO₂/CH₄, C₂H₆/CH₄, and C₃H₈/CH₄. The highest uptake performances for CO₂ (97.6 cm³ g⁻¹) are observed for CTF-BIB-1 at 273 K and 1 bar. Excitingly, the C₃H₈/CH₄ selectivity of CTF-BIB-1 is up to 386.6 (298 K, 1 bar) by ideal adsorption solution theory (IAST), and it is the best separation performance in industrial fixed bed adsorbers by transient breakthrough simulations for equimolar CO₂/C₃H₈/C₂H₆/CH₄ mixture separation. This work demonstrates that the incorporation of bisbenzimidazole in the frameworks of CTFs will enhance the performance of gas adsorption for CO₂ and separation for small hydrocarbons.

EXPERIMENTAL SECTION

Synthesis of 1,4-Bis(5-cyano-1*H*-benzimidazole-2-yl)benzene (BCBIB). In a 250 mL round-bottom flask, a solution of 3,4-diaminobenzonitrile (3.73 g, 28 mmol), 1,4-benzenedicarboxaldehyde (1.88 g, 14 mmol), and sodium hydrogen sulfite (4.20 g, 40 mmol) in *N,N*-dimethylacetamide (150 mL) was heated to 140 °C and stirred for 24 h. After cooling down to RT, deionized water (300 mL) was added into the reaction mixture, and then the solid formed was filtered off. Then, the product was washed with deionized water and dried under vacuum at 100 °C for 24 h, and recrystallization with dimethyl sulfoxide afforded BCBIB as a pale-yellow solid (yield, 3.52 g, 9.40 mmol, 69.8%). Elemental analysis (%): calcd C, 73.32; H, 3.36; N, 23.32. Found: C, 73.88; H, 3.71; N, 23.83. ¹H NMR (300 MHz, DMSO-*d*₆, δ , ppm): 13.61 (s, 2H), 8.39 (s, 4H), 8.17 (s, 2H),

7.76 (s, 2H), 7.61 (dd, $J_1 = 8.3$ Hz, $J_2 = 1.4$ Hz, 2H). HRMS (ESI): calcd for C₂₂H₁₃N₆⁺ ([M + H]⁺), 361.1196; found, 361.1196.

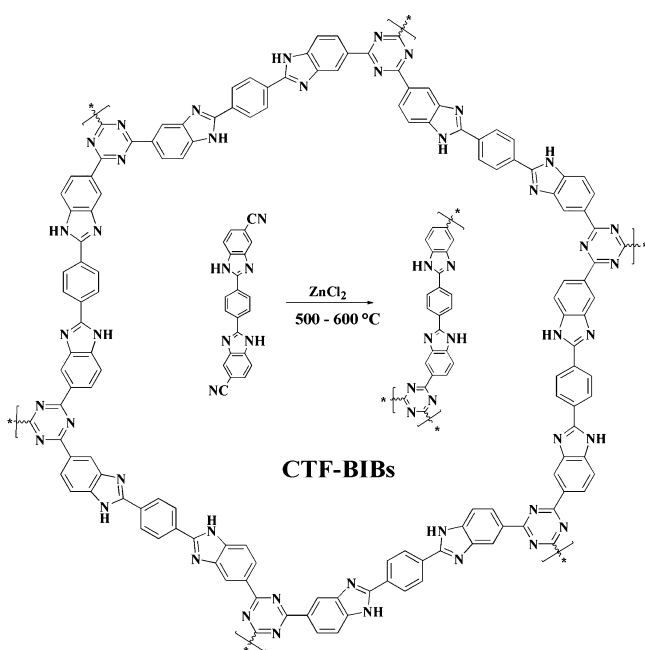
General Synthesis Procedure for CTF-BIBs. BCBIB (200 mg, 0.55 mmol) and anhydrous ZnCl₂ (605 mg, 4.44 mmol) were ground well and transferred into an ampoule under inert N₂ atmosphere. Then, the ampoule was sealed by pumping with a vacuum pump and placed into a furnace. The ampoule was calcined at 500 (CTF-BIB-1), 550 (CTF-BIB-2), or 600 °C (CTF-BIB-3) for 40 h with a heating ramp of 1 °C min⁻¹. When the ampoule dropped to room temperature, it was cautiously opened. The crude product was ground well and used numerous deionized to wash. Next, the excess ZnCl₂ was removed by stirring in 1 M HCl for 1 day. The resulting material was washed repeatedly many times using deionized water and ethanol and extracted by Soxhlet with tetrahydrofuran. In the end, the obtained black solid was dried under vacuum at 120 °C for 12 h. For comparison, CTF-BIB-tf was prepared in 1,2-dichloroethane solution by using the triflic acid catalyzed method.³²

RESULTS AND DISCUSSION

Synthesis and Characterization of BCBIB. The bisbenzimidazole-functionalized aromatic dicyano building block BCBIB was synthesized with a good yield by the easy direct oxidative coupling reaction of 1,4-benzenedicarboxaldehyde and 3,4-diaminobenzonitrile (Figure S1). The chemical structure of BCBIB was approved by Fourier transform infrared (FT-IR) (Figure S2), ¹H NMR (Figure S3), and high-resolution mass spectrometry (HRMS) (Figure S4). In the FT-IR spectra, the strong adsorption located at about 3301 cm⁻¹ can be assigned to the -NH of benzimidazole rings, and the strong adsorption peak located at near 1620 cm⁻¹ (C=N) can be ascribed to the skeleton stretching of benzimidazole rings. At the same time, the characteristic absorption peaks near 2219 cm⁻¹ can correspond to -CN groups. Simultaneously, in the ¹H NMR spectrum (Figure S3), the assignment of all protons is determined by the chemical shift and integral values. Also, in the HRMS spectrum, the molecular weight was precisely measured, and its chemical formula was analyzed. Finally, the thermogravimetric analysis (TGA) curve of BCBIB (Figure S5, Supporting Information) prior to the polymerization shows that the main weight loss starts near 450 °C, and then the benzimidazole rings begin to decompose. The good thermal stability of BCBIB ensures that the skeleton remains stable under continuous heating at high polymerization temperature, generally.

Synthesis and Characterization of CTF-BIBs. The synthesis of bisbenzimidazole-functionalized CTFs (denoted as CTF-BIBs) was carried out by using bisbenzimidazole containing monomer BCBIB through ionothermal polymerization, in which molten ZnCl₂ was used as the catalyst and reaction solvent (Scheme 1). To investigate the effect of the molar ratio of the ZnCl₂ to the monomer on the porosity properties of materials, three CTF-BIBs were synthesized at 500 °C by using 5, 8, and 10 equiv ZnCl₂. As shown in Figure S6 and Table S1, a 1:8 ratio of BCBIB and ZnCl₂ is an ideal condition for high surface areas and the highest porosity. Next, to systematically survey the influence of the synthetic temperature on porosity and gas adsorption, CTF-BIB-1–3 were prepared in a sealed ampule for 40 h at 500, 550, and 600 °C, respectively. It should be paid more attention that when the sealed ampule was open, there were obviously positive pressures. This phenomenon was principally ascribed to the gas generated by the partial decomposition of the benzimidazole group at a high temperature.³⁸

Scheme 1. Synthesis Route and Idealized Structure of CTF-BIBs



The successful polymerization reaction was confirmed by FT-IR analysis (Figure 1). The characteristic $-CN$ peak of

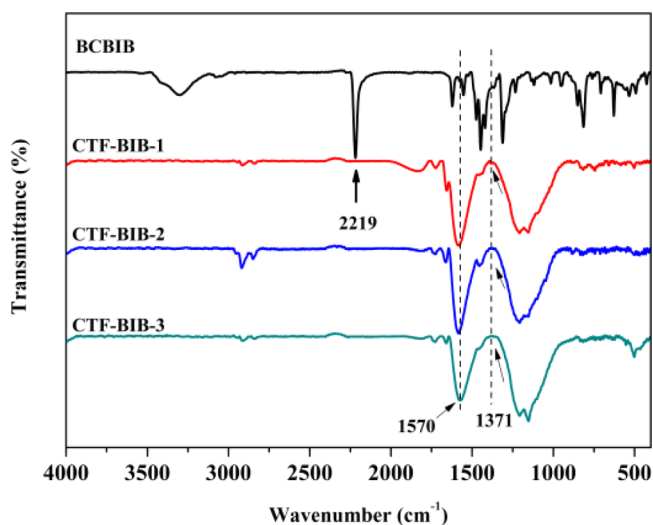


Figure 1. FT-IR spectra of the monomer BCBIB and CTF-BIB-1–3.

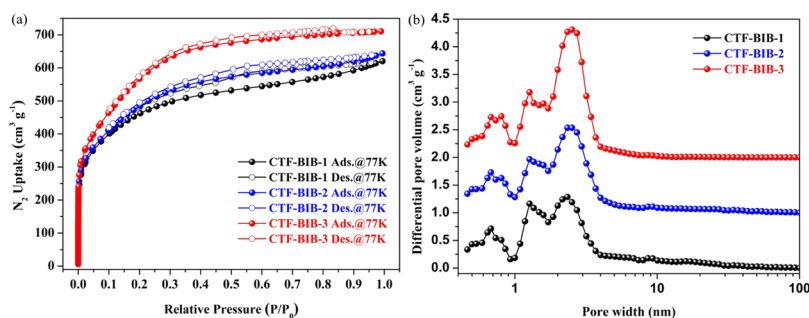


Figure 2. (a) N_2 sorption isotherms for CTF-BIB-1 (black), CTF-BIB-2 (blue), and CTF-BIB-3 (red) at 77 K; (b) PSD curve of CTF-BIB-1 (black), CTF-BIB-2 (blue), and CTF-BIB-3 (red) from N_2 adsorption at 77 K using the NLDFT method.

BCBIB at about 2219 cm^{-1} almost totally disappeared after ionothermal polymerization. Meanwhile, the characteristic peaks for triazine rings appeared at 1570 and 1371 cm^{-1} in all CTF-BIBs.^{36,39} To obtain more detailed information about the chemical structures of the CTF-BIBs, solid-state ^{13}C NMR was carried out for all the materials (Figures S7–S9, Supporting Information). The characteristic peak near 126 ppm can be assigned to aromatic carbons. Meanwhile, the peaks around 152.8, 152.3, and 154.2 ppm in CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3 correspond to $NC(Ph)N$ in benzimidazole units.^{23,40} However, there is no way to distinguish the characteristic peak of carbon of triazine due to the partial graphitization of frameworks.^{41,42} Next, the evolution of nitrogen functional groups during CTF-BIBs formation is confirmed by X-ray photoelectron spectroscopy (XPS). The binding energy of N 1s in CTF-BIBs was deconvoluted into four different peaks (Figure S10, Supporting Information): pyridinic N (398.13–398.30 eV), pyrrolic N (399.90–400.10 eV), graphitic N (401.08–401.24 eV), and oxidized N (402.47–402.60 eV).^{43,44} The N 1s XPS spectra for BCBIB contain two configurations with the signal at 398.66 and 400.22 eV. The former corresponds to non-protonated pyridinic N, whereas binding energies at 400.22 eV are attributed to protonated pyrrolic nitrogen ($-C-NH-C-$) in the imidazole ring. After ionothermal polymerization, the obtainable CTF-BIBs contain two new nitrogen configurations, graphitic N and oxidized N. This may result from partial decomposition of the imidazole ring during the high reaction temperature, which is in great compliance with the FT-IR and solid-state ^{13}C NMR results as mentioned above. Therefore, when the temperature reaches 600 °C, the material is transformed into graphitized CTFs.

The crystalline nature of CTF-BIBs was confirmed by powder X-ray diffraction (PXRD) analysis (Figure S11, Supporting Information). The diffractograms show a broad diffraction peak around 24.7°, which suggests a generally amorphous structure. The morphologies of the samples were observed by scanning electron microscopy (SEM). As shown in Figures S12–S14 (Supporting Information), CTF-BIBs are composed of different sizes and aggregated particles with irregular shapes and rough surfaces. The transmission electron microscopy (TEM) images of CTF-BIBs shown in Figures S15–S17 (Supporting Information) demonstrate their disordered porous layered structure, which is identical to the abovementioned PXRD results. The thermal stabilities of the triazine frameworks play an important role in its applications, which was characterized by TGA under N_2 atmosphere (Figures S18–S20, Supporting Information). All CTF-BIBs

Table 1. Pore Characteristics of CTF-BIBs

CTF-BIBs	reaction conditions	S_{BET}^a ($\text{m}^2 \text{g}^{-1}$)	V_{mic}^b ($\text{cm}^3 \text{g}^{-1}$)	V_{tot}^c ($\text{cm}^3 \text{g}^{-1}$)	$V_{\text{micro}}/V_{\text{tot}}$
CTF-BIB-1	500 °C/40 h	1636	0.63	0.96	0.66
CTF-BIB-2	550 °C/40 h	1714	0.68	0.99	0.69
CTF-BIB-3	600 °C/40 h	2088	0.86	1.10	0.78

^aBET surface area. ^bMicropore volume calculated from N_2 adsorption isotherms using the t -plot method. ^cTotal pore volume at $P/P_0 = 0.99$.

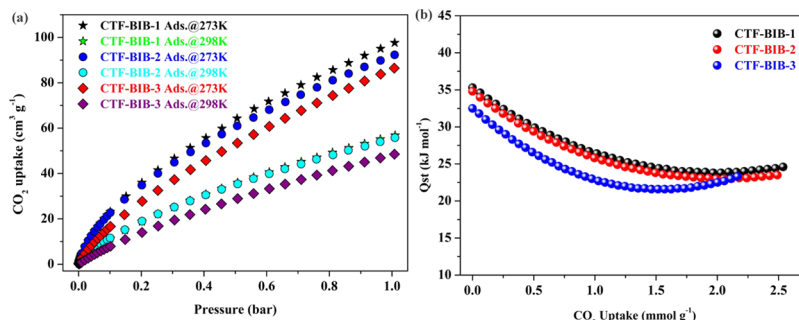


Figure 3. (a) Gas sorption isotherms of CO_2 for CTF-BIBs measured at 273 and 298 K under 1 bar and (b) calculated isosteric heats of CO_2 adsorption for CTF-BIBs.

Table 2. Sorption Results for Each CTF-BIB Including Sorption Capacities and Sorption Selectivities^a

CTF-BIBs	gas uptake ($\text{cm}^3 \text{g}^{-1}$, 1 bar)					selectivity (IAST)			
	CO_2	C_3H_8	C_2H_6	CH_4	N_2	CO_2/CH_4	CO_2/N_2	$\text{C}_3\text{H}_8/\text{CH}_4$	$\text{C}_2\text{H}_6/\text{CH}_4$
CTF-BIB-1	97.6/56.8	209.2/158.1	132.1/91.1	30.3/16.2	10.3/5.1	6.9 (6.8)	29.3	386.6	20.4
CTF-BIB-2	92.3/55.6	206.7/157.7	133.4/91.2	31.9/17.5	10.0/5.3	6.9 (7.3)	33.1	311.2	19.6
CTF-BIB-3	86.4/48.5	232.1/167.5	136.5/90.2	27.3/16.2	9.8/3.9	4.6 (4.7)	21.2	170.5	13.6

^a CO_2 , C_3H_8 , C_2H_6 , and CH_4 sorption was measured at 273/298 K at 1 bar; CO_2/CH_4 (0.5/0.5 and 0.05/0.95), CO_2/N_2 (0.15/0.85), $\text{C}_3\text{H}_8/\text{CH}_4$ (0.5/0.5), and $\text{C}_2\text{H}_6/\text{CH}_4$ (0.5/0.5) selectivities calculated by the IAST method at 298 K and 1 bar, respectively.

reveal high thermal stability, and the onset decomposition temperature is around 450 °C. The slight weight mass loss before 100 °C is attributed to the adsorption of gas and water vapor within the framework structure, which is in accordance with most of the reported POPs.³⁸ Inductively coupled plasma (ICP) spectral analyses show 0.19, 0.12, and 0.20 wt % zinc contents for CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3, respectively, which is a low and reasonable quantity of Zn ions.^{45,46}

Porosity Measurements. The porosity properties such as the BET surface areas, pore volume, and pore size distribution (PSD) of CTF-BIBs synthesized at different temperatures were characterized by nitrogen adsorption measurements at 77 K. The corresponding N_2 adsorption and desorption isotherms and PSDs of CTF-BIBs are shown in Figure 2. For CTF-BIBs, the isotherms show rapid nitrogen increases in the low relative pressure region ($P/P_0 < 0.01$), representing a typically microporous structure. Meanwhile, the low-pressure hysteresis loops are found for all triazine frameworks, indicating the existence of the mesopores in these CTF-BIBs. According to the IUPAC classification, the synthesized CTF-BIBs displayed type I N_2 sorption isotherms with a type IV character.⁴⁷ The BET surface areas of CTF-BIB-1–3 are 1636, 1714, and 2088 $\text{m}^2 \text{g}^{-1}$, respectively. The total pore volumes (V_{tot}) of CTF-BIB-1 to CTF-BIB-3 determined by using the single point measurement of the N_2 adsorbed at $P/P_0 = 0.99$ are 0.96, 0.99, and 1.10 $\text{cm}^3 \text{g}^{-1}$, respectively. It is noteworthy that the BET surface area and total pore volume of the obtained materials increased gradually as the reaction temperature increased. These can be ascribed to the fact that high temperature causes

more defects derived from the decomposition of the benzimidazole rings or triazine rings in the framework.^{38,48} The BET surface areas of synthesized CTF-BIBs are higher than those reported for CTF-BIs (642–1549 $\text{m}^2 \text{g}^{-1}$),³⁸ which may be attributed to the increased length of organic monomers and the optimized synthesis conditions. The PSDs of CTF-BIBs were calculated using the nonlocal density functional theory (NLDFT) method (Figure 2b). These detailed pore characteristics are summarized in Table 1. For CTF-BIBs, the micropores are mainly concentrated in two peaks at 0.68 and 1.27 nm, whereas the small mesopores with a dominant pore size are found at 2.5 nm, which reveal that CTF-BIBs have both microporous and mesoporous features. CTF-BIB-tf was prepared in 1,2-dichloroethane solution by using the triflic acid catalyzed method. The porous properties of CTF-BIB-tf were characterized by nitrogen adsorption measurements at 77 K (Figure S21). Unfortunately, CTF-BIB-tf does not show any N_2 uptakes.

Gas Adsorption Behaviors for CO_2 and Light Hydrocarbons. The synthesized CTF-BIBs possess high surface area, excellent physical–chemical stability, π -conjugated triazine rings, as well as the CO_2 -philic benzimidazoles. Considering these features, the CO_2 adsorption properties of these CTF-BIBs have been investigated. The CO_2 adsorption–desorption isotherms at 273 and 298 K are displayed in Figure 3a. The CO_2 uptake values are 97.6 $\text{cm}^3 \text{g}^{-1}$ (4.35 mmol g^{-1}) for CTF-BIB-1, 92.3 $\text{cm}^3 \text{g}^{-1}$ (4.12 mmol g^{-1}) for CTF-BIB-2, and 86.4 $\text{cm}^3 \text{g}^{-1}$ (3.86 mmol g^{-1}) for CTF-BIB-3 under 1 bar at 273 K, whereas 56.8 $\text{cm}^3 \text{g}^{-1}$ (2.54 mmol g^{-1}), 55.6 $\text{cm}^3 \text{g}^{-1}$ (2.48 mmol g^{-1}), and 48.5 $\text{cm}^3 \text{g}^{-1}$ (2.17 mmol g^{-1})

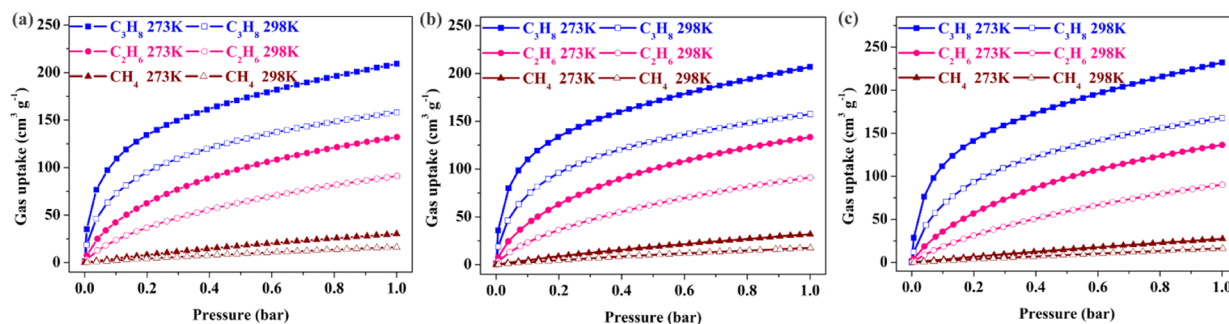


Figure 4. Gas sorption isotherms of C_3H_8 , C_2H_6 , and CH_4 for CTF-BIB-1 (a), CTF-BIB-2 (b), and CTF-BIB-3 (c) measured at 273 and 298 K under 1 bar.

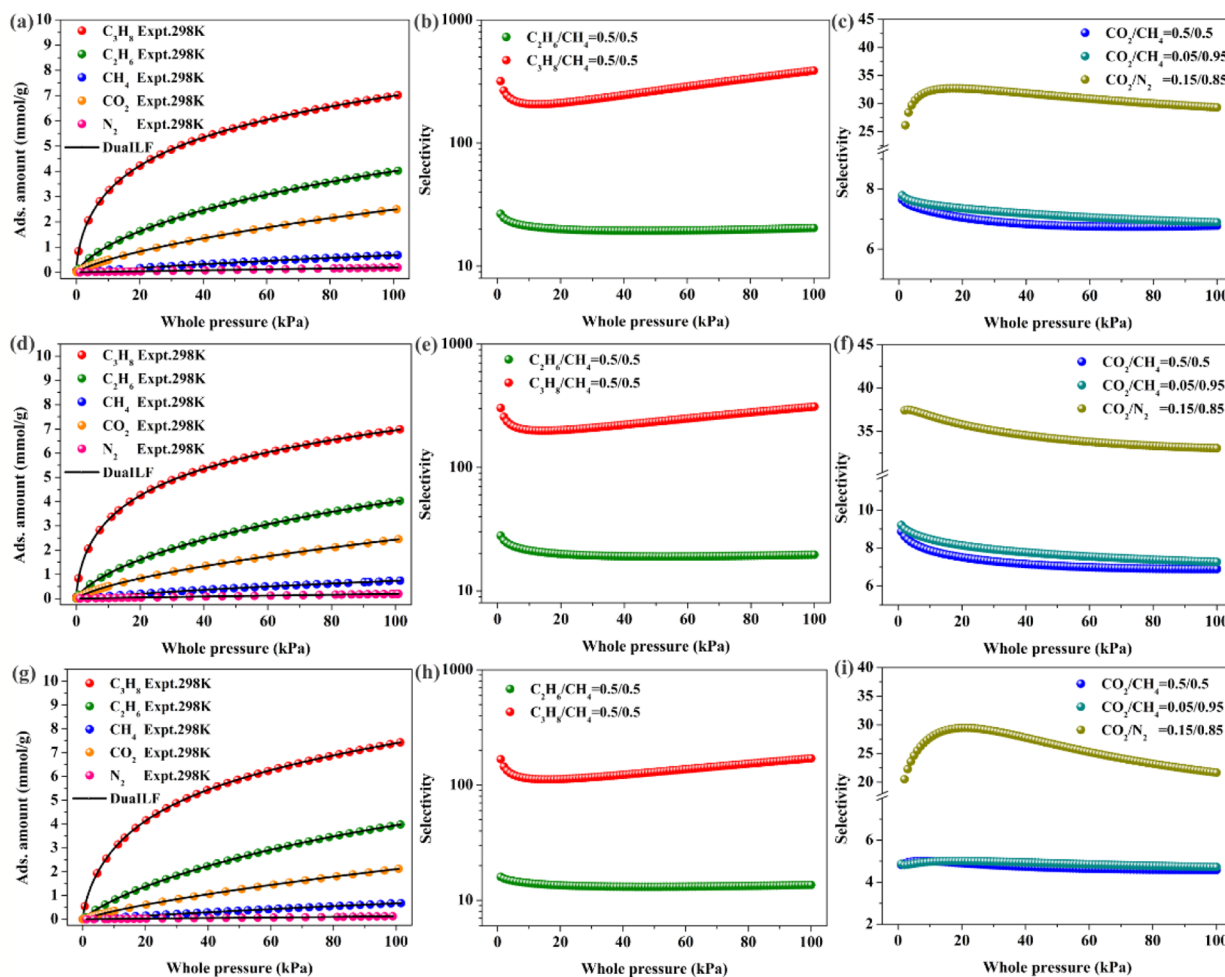


Figure 5. N_2 , CO_2 , CH_4 , C_2H_6 , and C_3H_8 sorption isotherms at 298 K and 1 bar by using the DSLF equation fitting [(a) CTF-BIB-1, (d) CTF-BIB-2, (g) CTF-BIB-3]; the adsorption selectivities are calculated by IAST at 298 K and 1 bar [(b,c) CTF-BIB-1, (e,f) CTF-BIB-2, (h,i) CTF-BIB-3].

g^{-1}) for CTF-BIB-1–3 at 298 K (Table 2). The CO_2 uptake of CTF-BIB-1 ($2.54 \text{ mmol } g^{-1}$) is higher than those of many reported CTFs measured at 298 K and 1 bar, such as CTF-1 ($1.41 \text{ mmol } g^{-1}$),⁴⁹ fl-CTFs ($0.71\text{--}2.29 \text{ mmol } g^{-1}$),⁵⁰ CTF-TBs ($1.50\text{--}2.46 \text{ mmol } g^{-1}$ at 303 K),⁵¹ PHCTFs ($1.23\text{--}1.57 \text{ mmol } g^{-1}$),⁴⁵ and CTF-20-400 ($2.09 \text{ mmol } g^{-1}$),⁵² even compared with other kinds of benchmark materials, the zeolite 13X ($3.5 \text{ mmol } g^{-1}$),⁴ polyethylenimine-modified conventional silica ($2.4 \text{ mmol } g^{-1}$),⁶ and the commercially available BPL carbon ($2.08 \text{ mmol } g^{-1}$).⁵³ Interestingly, the CO_2 uptake values of CTF-BIBs are also comparable to reported CTF-BIBs

with benzimidazole rings ($1.67\text{--}2.73 \text{ mmol } g^{-1}$, at 303 K and 1.1 bar).³⁸ It is worth noticing that the BET surface area of CTF-BIB-3 is higher than that of CTF-BIB-1, but the CO_2 uptake values of CTF-BIB-3 are lower.

This phenomenon demonstrates the CO_2 uptake values is not only corresponding to the BET surface areas. The reason can be ascribed to the fact that high reaction temperature leads to partial decomposition or fragmentation of benzimidazole and triazine rings in CTF-BIBs, lowering the affinity between framework and CO_2 molecules. Elemental analysis measurements and N/C molar ratios also confirmed this fact (Table

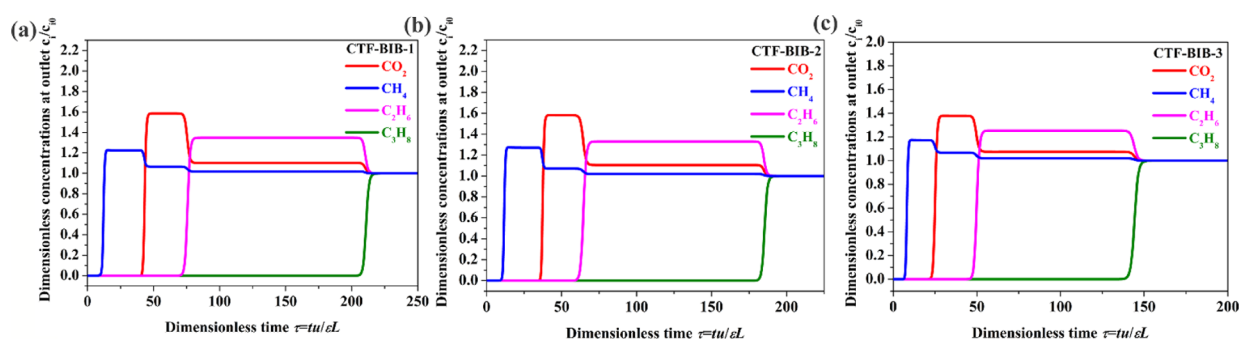


Figure 6. Transient breakthrough simulation data for the equimolar 4-component $\text{CO}_2/\text{CH}_4/\text{C}_2\text{H}_6/\text{C}_3\text{H}_8$ mixture at 100 kPa and 298 K of CTF-BIB-1 (a), CTF-BIB-2 (b), and CTF-BIB-3 (c).

S2). The nitrogen contents of CTF-BIBs significantly decrease with increasing reaction temperature, where CTF-BIB-3 is far less than the theoretical values. Meanwhile, the N/C molar ratios of CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3 are 15.7, 12.1, and 11.5%, respectively, which are lower than theoretical values (27.3%). The isosteric heat (Q_{st}) values of CO_2 adsorption can reflect the interaction strength between the frameworks and CO_2 , which are calculated by using the virial equation to fit the CO_2 adsorption isotherms at 273 and 298 K (Figures 3b and S22). The Q_{st} values of CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3 at zero coverage are 35.2, 34.7, and 32.5 kJ mol^{-1} , respectively, suggesting relatively strong CO_2 -network interactions. The adsorption enthalpies of CTF-BIB-1 and CTF-BIB-2 are quite similar, which can be attributed to their almost similar pore volume and BET surface area. The Q_{st} values of CTF-BIBs are higher than those of most porous solid-state adsorbents, such as CTF-1 (27.5 kJ mol^{-1}),⁴⁹ BILPs (26.7–28.8 kJ mol^{-1}),^{22,23,40} PAF-1 (15.6 kJ mol^{-1}),⁵⁴ activated carbons (e.g., BPL 25.7 kJ mol^{-1} , A10 21.6 kJ mol^{-1} , Maxsorb 16.2 kJ mol^{-1}),⁵⁵ and APOPs (26.6–33.3 kJ mol^{-1}).⁵⁶ The high Q_{st} value of CTF-BIBs can be attributed to the micropore structure effect, as well as rich CO_2 affinity positions.

To further evaluate storage capacity of small hydrocarbons (C1–C3), the single component adsorption isotherms of CH_4 , C_2H_6 , and C_3H_8 are measured at 273 and 298 K under 1 bar, respectively (Figure 4a–c). As expected, CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3 display similar adsorption isotherms. The rapidly improved amounts of small hydrocarbons (C1–C3) were adsorbed at low relative pressures; it was followed by the progressive increase of their adsorption with the applied pressure, eventually leveling off. The adsorption capacities of all CTF-BIBs are summarized in Table 2. All the porous CTF-BIBs possess higher C_3H_8 and C_2H_6 uptakes than that of CH_4 because of the presence of small mesopores in the frameworks. Among all CTF-BIBs, CTF-BIB-3 has the highest C_3H_8 (232.1/167.5 $\text{cm}^3 \text{g}^{-1}$) and C_2H_6 (136.5/90.2 $\text{cm}^3 \text{g}^{-1}$) adsorption capacity at 273/298 K, outperforming that of some previously reported porous materials such as JLU-Liu-18 (138/116 $\text{cm}^3 \text{g}^{-1}$ for C_3H_8 and 128/92 $\text{cm}^3 \text{g}^{-1}$ for C_2H_6 at 273/298 K),¹⁰ ZnP-CTF-400 (112 $\text{cm}^3 \text{g}^{-1}$ for C_3H_8 and 70 $\text{cm}^3 \text{g}^{-1}$ for C_2H_6 at 298 K),⁵⁷ and MFM-202a (151.4 $\text{cm}^3 \text{g}^{-1}$ for C_3H_8 and 94.3 $\text{cm}^3 \text{g}^{-1}$ for C_2H_6 at 293 K).⁵⁸ The same method is used to calculate the isosteric heat (Q_{st}) values of small (C1–C3) hydrocarbon adsorption by using the virial equation to fit the adsorption isotherms at 273 and 298 K (Figures S23–S25). The Q_{st} values of C_3H_8 , C_2H_6 , and CH_4 for CTF-BIB-1 at zero coverage are 37.6, 30.7, and 20.5 kJ

mol^{-1} ; for CTF-BIB-2, they are 37.2, 34.2, and 20.4 kJ mol^{-1} ; and for CTF-BIB-3, they are 39.0, 27.8, and 17.4 kJ mol^{-1} , respectively. The quantitative relation of Q_{st} values for small hydrocarbon is $\text{C}_3\text{H}_8 > \text{CH}_4$ and $\text{C}_2\text{H}_6 > \text{CH}_4$, revealing that CTF-BIBs possess extremely promising prospect for highly selective adsorption separation of C_3H_8 and C_2H_6 over CH_4 .

Gas Separation Behaviors. Considering the high CO_2 adsorption properties and great binding affinity of CTF-BIB materials, the adsorption selectivities of CO_2/CH_4 (0.5/0.5 and 0.05/0.95) and CO_2/N_2 (0.15/0.85) were further evaluated by IAST. The models are built very well ($R^2 > 0.999$) to fit the experimental single-component isotherms at 298 K and 1 bar through the dual-site Langmuir–Freundlich (DSLFL) equation (Figure 5). Then, we used the fitting parameters to predict polycomponent adsorption by IAST (listed in Table S3). All calculation results are shown in Table 2. The selectivities of CO_2 over CH_4 (0.5/0.5 and 0.05/0.95) for CTF-BIB-1 according to the experimental data are 6.9 and 6.8; for CTF-BIB-2, they are 6.9 and 7.3; and for CTF-BIB-3, they are 4.6 and 4.7, respectively, which are comparable or only slightly lower than those of CTF-DCBT (10.3 at equimolar and 298 K),⁴⁶ JLU-SOF1-R (3.9 at equimolar and 298 K),⁵⁹ BILP-11 to 13 (6.6–7.6 at a ratio of 0.05/0.95 and 298 K),⁶⁰ PIN-1 to 2 (5 at equimolar and 298 K),⁶¹ and CTF-DCN-500 (5 at equimolar and 298 K).⁶² The CO_2/N_2 adsorption selectivity for CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3 are 29.3, 33.1, and 21.2, respectively, which are comparable to recent work, such as fl-CTF350 (23),⁵⁰ PIN-1 (31),⁶¹ CTF-DCN-500 (37),⁶² and ALP-1 to 4 (26–35).⁶³ These results illustrate that bisbenzimidazole-functionalized CTF-BIBs are promising candidates for CO_2 capture and separation.

The present separation of hydrocarbons is one of the important industrial applications. To achieve this aim, the selectivity of equimolar mixtures $\text{C}_2\text{H}_6/\text{CH}_4$ and $\text{C}_3\text{H}_8/\text{CH}_4$ for CTF-BIBs was calculated by IAST (Figure 5). The obtained values of selectivities of C_2H_6 over CH_4 for CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3 are 20.4, 19.6, and 13.6, respectively. On the basis of the high selectivities of CTF-BIBs, the separation of C_2H_6 from natural gas becomes highly probable. The obtained values of the selectivities of C_3H_8 over CH_4 for CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3 are 386.6, 311.2, and 170.5, respectively. The $\text{C}_3\text{H}_8/\text{CH}_4$ selectivity of CTF-BIB-1 is much higher than CTF-BIB-3. This can be ascribed to the higher N content and the more complete framework structure of CTF-BIB-1, which enhance the host–guest interaction. The very high $\text{C}_3\text{H}_8/\text{CH}_4$ selectivity of CTF-BIB-1 is significantly higher than PAF-40-Mn (246),¹⁷ NAC-800 (203.6),⁶⁴ UTSA-35a (80),⁶⁵ Zr-BDC (168.7),⁶⁶ and Zr-

1,4-NDC (247.1).⁶⁶ The reason for the high C₃H₈/CH₄ selectivity is that ultrahigh C₃H₈ adsorption and excellent affinity, compared to those of CH₄. These results reveal that the obtained CTF-BIBs have good potential applications for CO₂ capture and sorption separation of small hydrocarbons.

Breakthrough Simulation Properties. The separation performance of industrial fixed bed adsorbents is determined not merely by the adsorption selectivities of porous materials but also by their uptake capacity. For an appropriate evaluation of the combined effects of adsorption selectivity and uptake capacity of CTF-BIBs, transient breakthrough simulations were carried out for equimolar CO₂/C₃H₈/C₂H₆/CH₄ mixtures operating at a total pressure of 100 kPa and 298 K (Figure 6), using the methodology described in earlier publications.^{67–70} It could be observed that the breakthrough times sequence is C₃H₈ > C₂H₆ > CO₂ > CH₄, which is decided by the hierarchy of adsorption strengths. The breakthrough times for CTF-BIB-1 are higher than others, and CTF-BIB-1 has the best separation performance. These results are consistent with selectivities by IAST calculations. It is also worth noting that there is a time interval in the breakthroughs, and it appears that CTF-BIBs are suitable for purifying natural gas by separating each of the four component gas mixtures in a nearly pure form.

CONCLUSIONS

In conclusion, we have successfully synthesized a series of highly porous covalent triazine frameworks (CTF-BIBs) by using 1,4-bis(5-cyano-1H-benzimidazole-2-yl)benzene (BCBIB) as building blocks. We also investigated the effects of reaction temperature on physical porosity and gas adsorption properties of the obtained materials. The BET surface areas of CTF-BIBs are high up to 2088 m² g⁻¹. Meanwhile, these CTF-BIBs exhibit extraordinary CO₂ and small hydrocarbon (C1–C3) sorption ability, and excellent selective separation for CO₂/N₂, CO₂/CH₄, C₂H₆/CH₄, and C₃H₈/CH₄. In particular, the CO₂ uptake capacity of CTF-BIB-1 is up to 97.6 cm³ g⁻¹ (4.35 mmol g⁻¹) at 273 K and 56.8 cm³ g⁻¹ (2.54 mmol g⁻¹) at 298 K under 1 bar, and the high C₃H₈/CH₄ selectivity is 386.6 at 298 K and 1 bar. Meanwhile, CTF-BIB-1 displays excellent separation performance in industrial fixed bed adsorbents by transient breakthrough simulations for equimolar CO₂/C₃H₈/C₂H₆/CH₄ mixture separation. Because of their high gas uptake capacity and adsorption selectivity, CTF-BIBs show promising application prospect in CO₂ capture and adsorptive separation of small hydrocarbon applications.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsami.8b08625.

Experimental details, PXRD, SEM, TEM, TGA, ICP, NMR, XPS, gas adsorption isotherms, and breakthrough simulations (PDF)

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Supporting Information

Enhancing Gas Sorption and Separation Performance via Bisbenzimidazole Functionalization of Highly Porous Covalent Triazine Frameworks

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Materials and methods. All chemicals were purchased from commercial sources and used without further purification. **BCBIB** was synthesized in our laboratory listed in Figure S1 (ESI). Fourier transform infrared (FT-IR) spectra were collected on a Bruker IFS-66-V/S FT-IR spectrometer in the region of 400–4000 cm^{-1} . ^1H NMR spectra were recorded on a Varian Mercury spectrometer operating at frequency of 300 MHz. The solid state ^{13}C CP/MAS NMR spectra were recorded on a Bruker AVANCE III 400 MHz NMR spectrometer. Mass spectra were recorded on the Bruker Agilent1290 MicrOTOF Q II. Powder wide-angle X-ray diffraction (PXRD) was carried out on a Rigaku D/max-2500 X-ray diffractometer using $\text{Cu K}\alpha$ radiation, operated at 40 kV and 200 mA with the 2θ ranged from 4 to 70° and a scan speed of 6° min^{-1} . Thermal gravimetric analyses (TGA) were carried out on a TGA Q500 thermogravimetric analyzer in nitrogen at a heating rate of $10^\circ \text{C min}^{-1}$. Inductively coupled plasma (ICP) analysis was performed on a PerkinElmer Optima 3300DV spectrometer. Elemental analyses (C, H, and N) were performed with a Vario MICRO (Elementar, Germany). Scanning electron microscopy (SEM) images were recorded on a JSM-6700 M scanning electron microscope operating at 10 kV. Transmission electron microscopy (TEM) images were taken on a TECNAI F20 with an acceleration voltage of 200 kV. The Micromeritics ASAP 2020 instrument was used to evaluate the adsorption properties of N_2 , CO_2 with the samples degassed at 120°C for 12 h before testing under high vacuum. The CH_4 , C_2H_6 , and C_3H_8 adsorption isotherms were performed using with a Micromeritics ASAP 2020 instrument at 273 and 298 K.

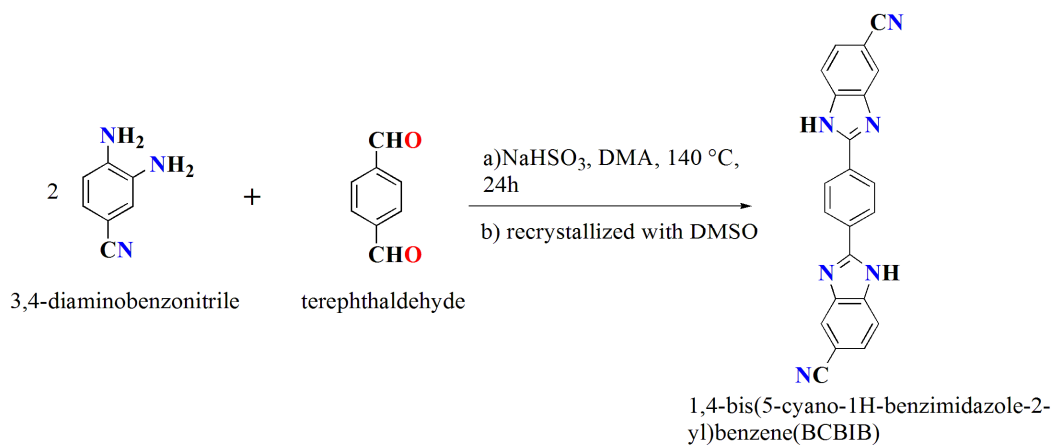


Figure S1. Synthetic scheme of **BCBIB**.

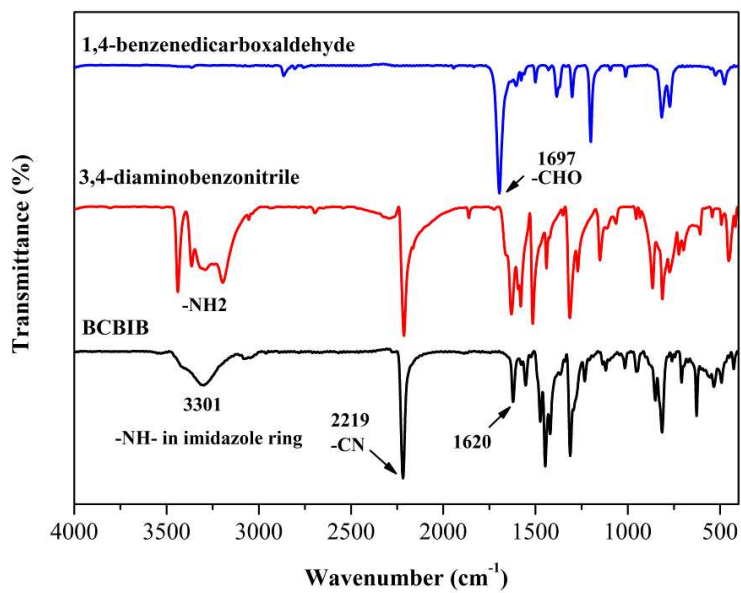


Figure S2. FT-IR spectra of **BCBIB** and corresponding reactants (KBr pellets).

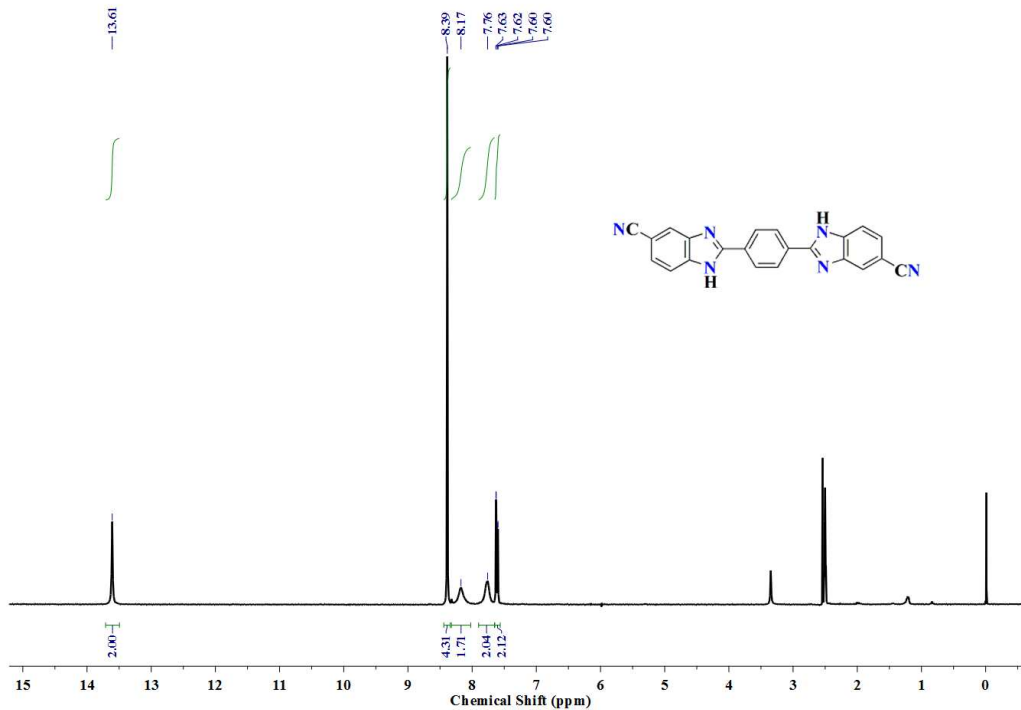


Figure S3. $^1\text{H-NMR}$ spectrum of **BCBIB**.

Mass Spectrum SmartFormula Report

Analysis Info		Acquisition Date	
Analysis Name	C:\Users\Administrator\Desktop\bcbib_P1-A-5_01_4263.d	2017/11/27 09:00:12	
Method	lc-ms-hr-low.m	Operator	zlwei
Sample Name	bcbib	Instrument / Ser#	micrOTOF-Q II 10351
Comment			

Acquisition Parameter			
Source Type	ESI	Ion Polarity	Positive
Focus	Active	Set Capillary	4500 V
Scan Begin	50 m/z	Set End Plate Offset	-500 V
Scan End	1200 m/z	Set Collision Cell RF	100.0 Vpp
		Set Nebulizer	0.4 Bar
		Set Dry Heater	200 °C
		Set Dry Gas	5.0 l/min
		Set Divert Valve	Waste

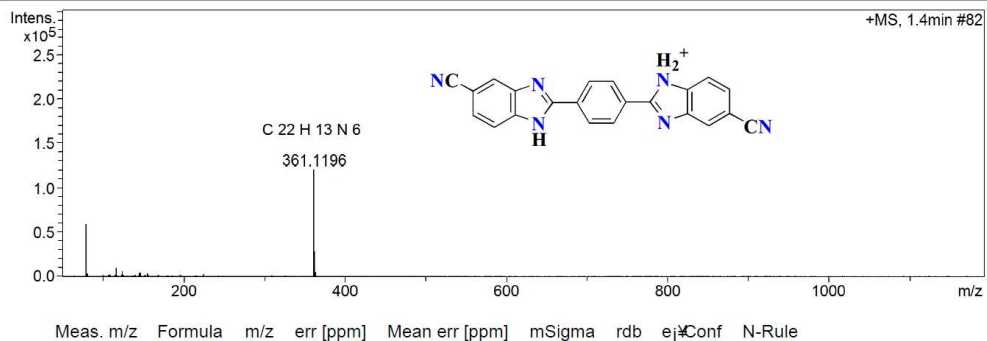


Figure S4. HRMS spectrum of **BCBIB**.

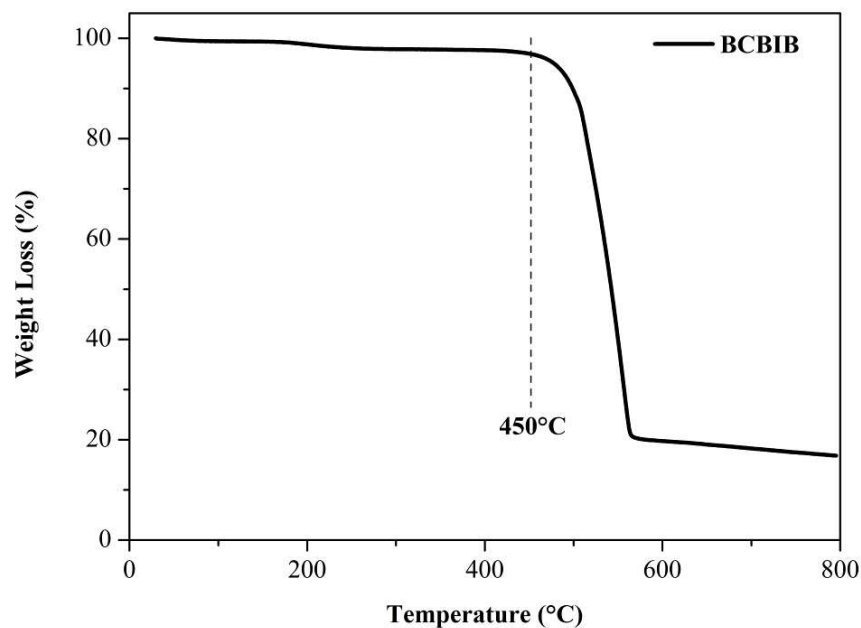


Figure S5. TGA curve of **BCBIB** under N_2 atmosphere in the range of 30 °C to 800 °C at a heating rate of 10 °C min^{-1} .

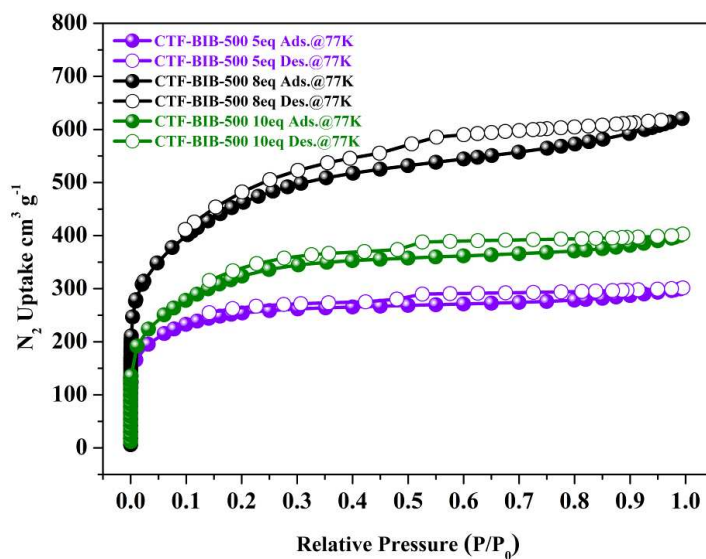


Figure S6. N_2 adsorption/desorption isotherms of **CTF-BIB-500** synthesized by using 5, 8 and 10 equivalent $ZnCl_2$, filled and empty symbols denoting adsorption and desorption, respectively. The addition of 8 eq. $ZnCl_2$ facilitates higher surface areas.

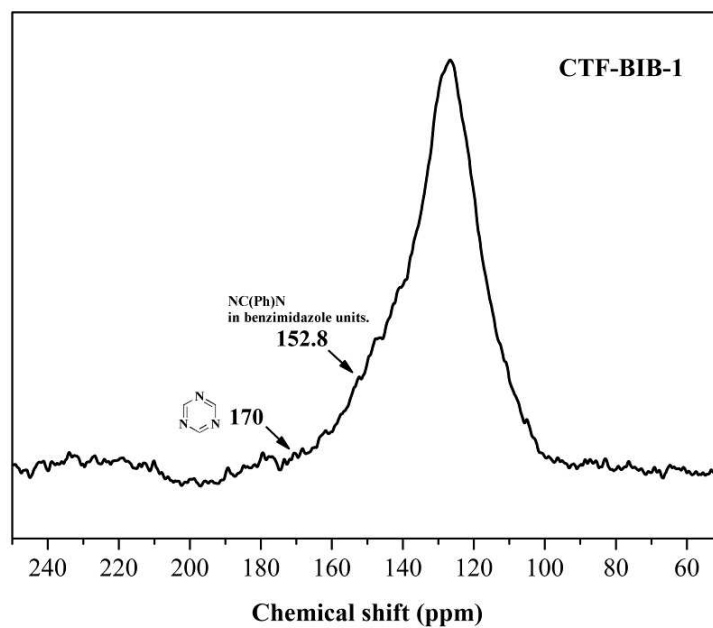


Figure S7. ^{13}C CP-MAS solid state NMR of CTF-BIB-1.

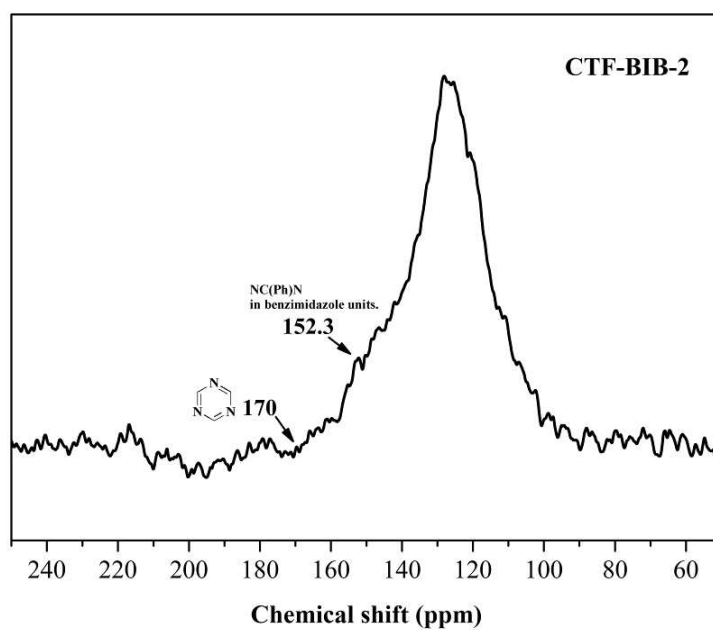


Figure S8. ^{13}C CP-MAS solid state NMR of CTF-BIB-2.

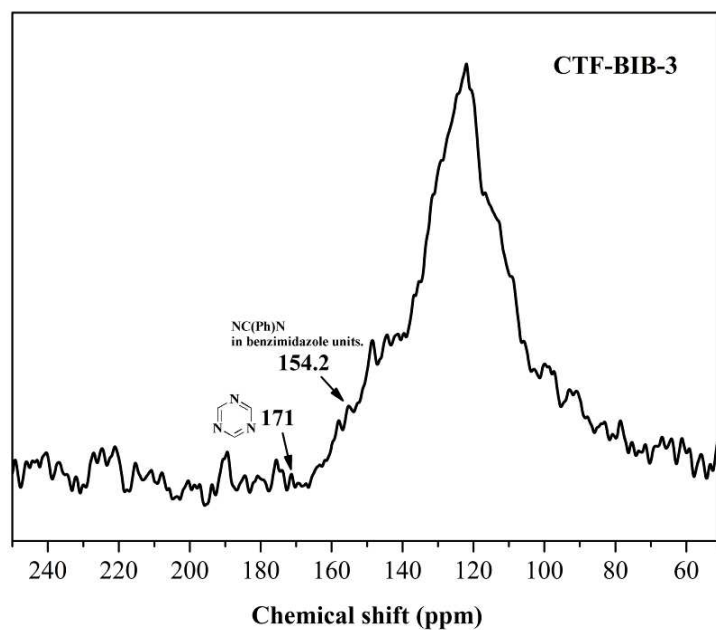


Figure S9. ^{13}C CP-MAS solid state NMR of CTF-BIB-3.

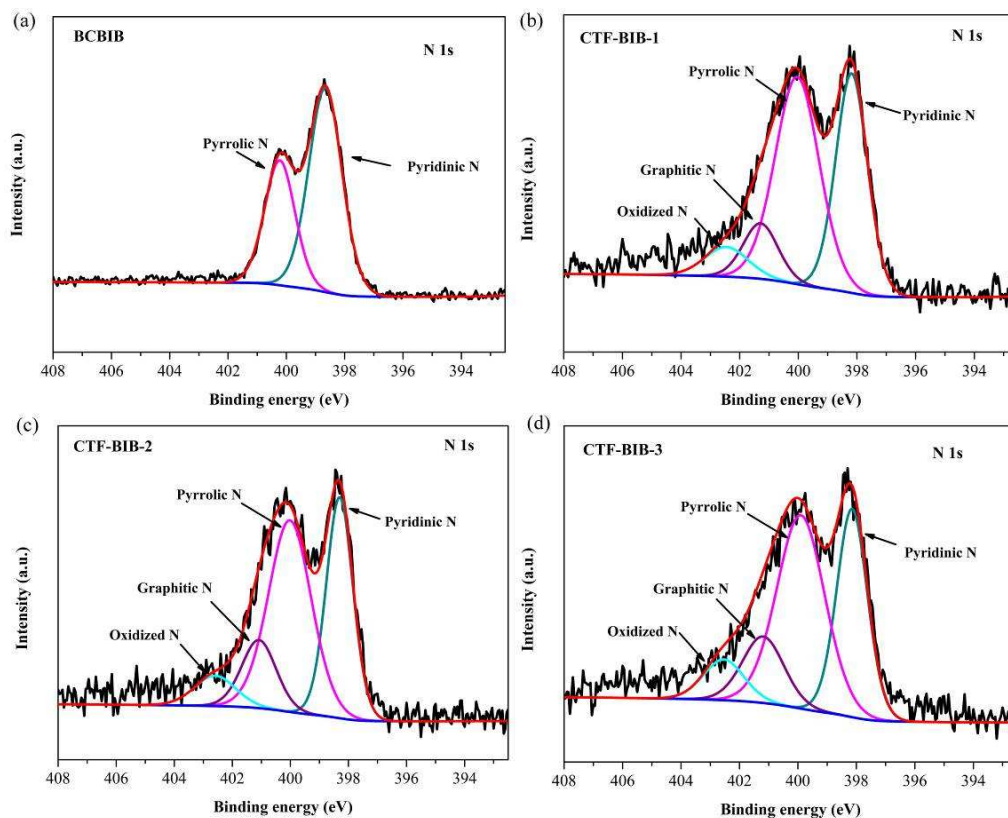


Figure S10. high-resolution signal of N 1s of **BCBIB** (a), **CTF-BIB-1** (b), **CTF-BIB-2** (c), and **CTF-BIB-3** (d).

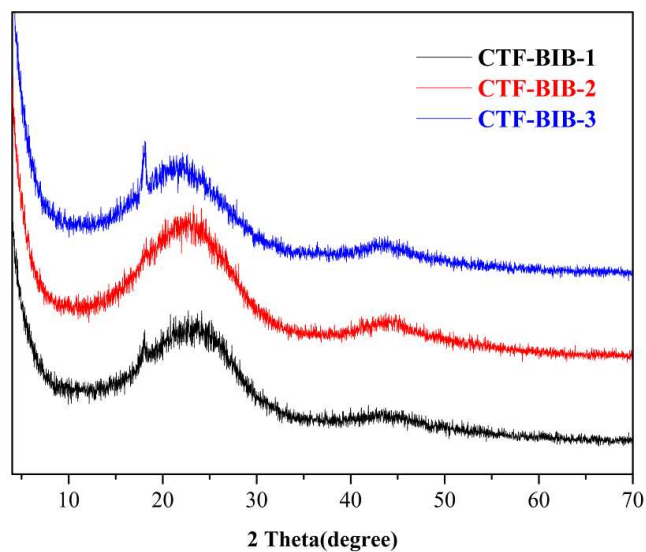


Figure S11. Powder X-ray diffraction (PXRD) patterns of **CTF-BIB-1**, **CTF-BIB-2**, **CTF-BIB-3**.

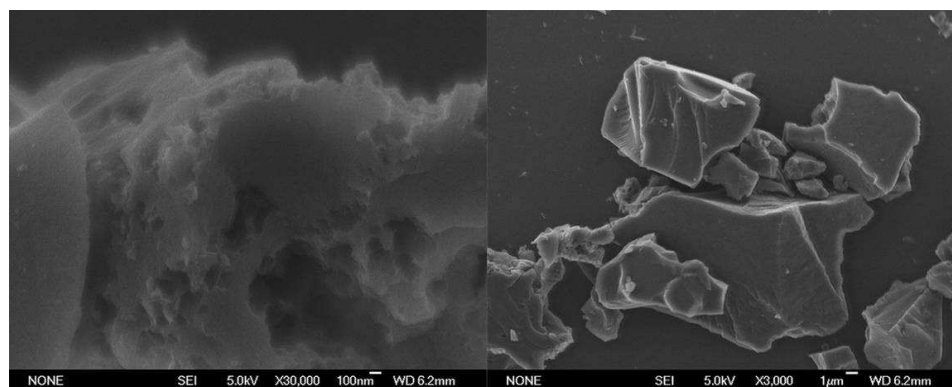


Figure S12. SEM pictures of **CTF-BIB-1** (a, b).

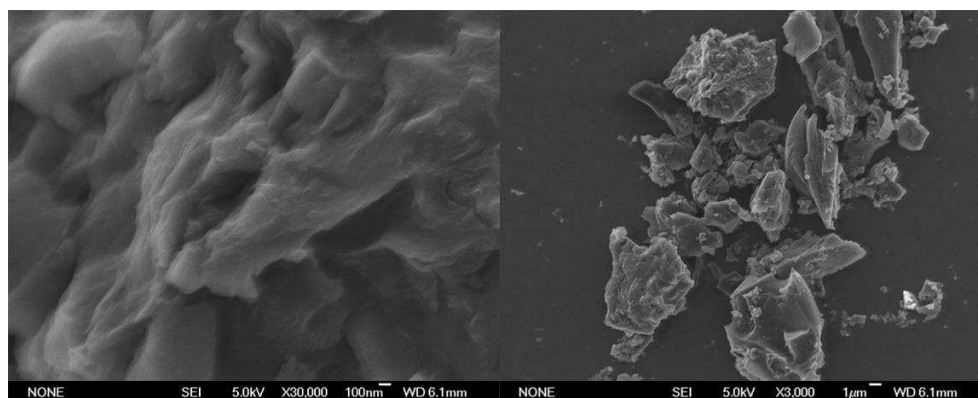


Figure S13. SEM pictures of **CTF-BIB-2** (a, b).

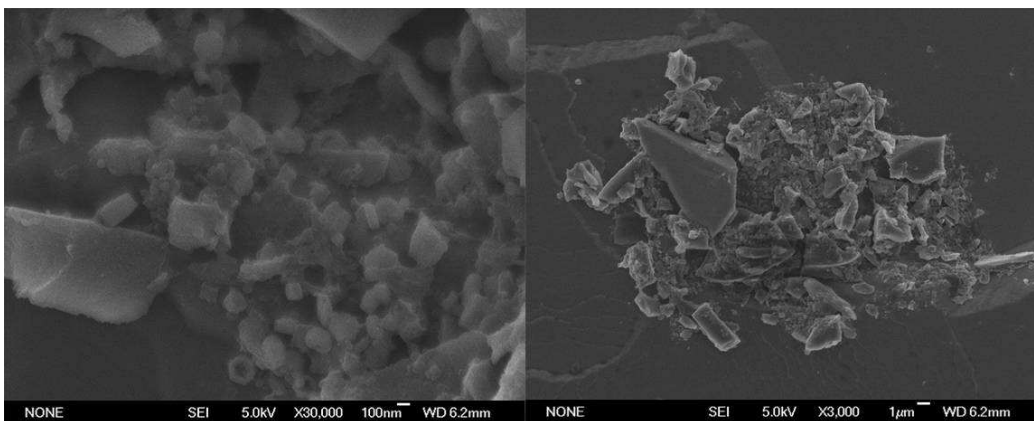


Figure S14. SEM pictures of CTF-BIB-3 (a, b).

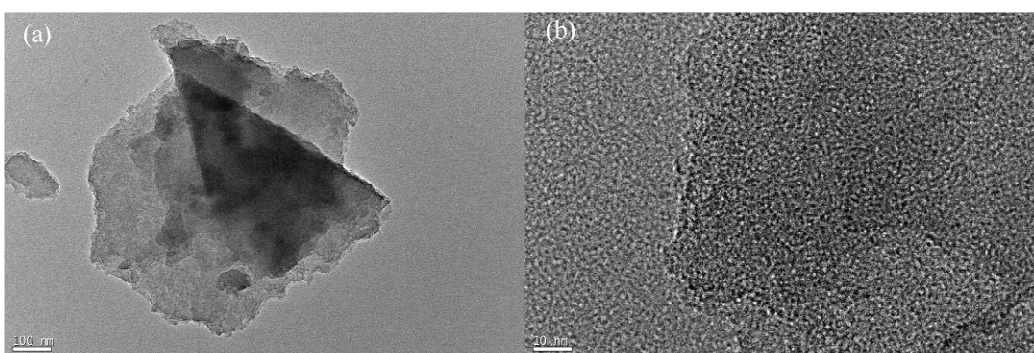


Figure S15. TEM pictures of CTF-BIB-1 (a, b).

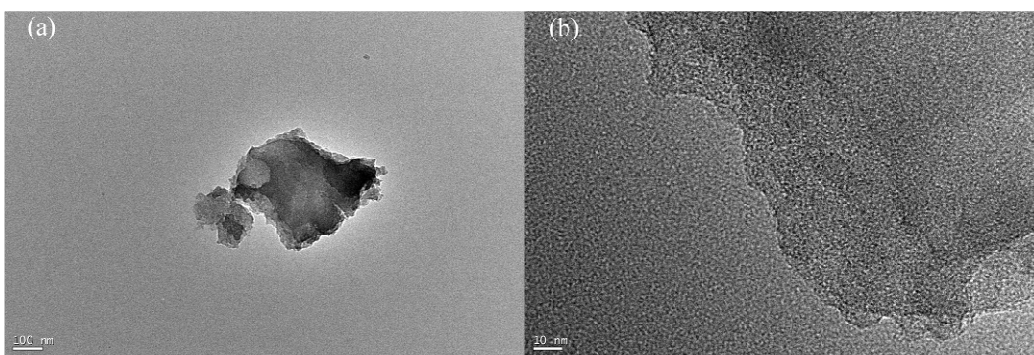


Figure S16. TEM pictures of CTF-BIB-2 (a, b).

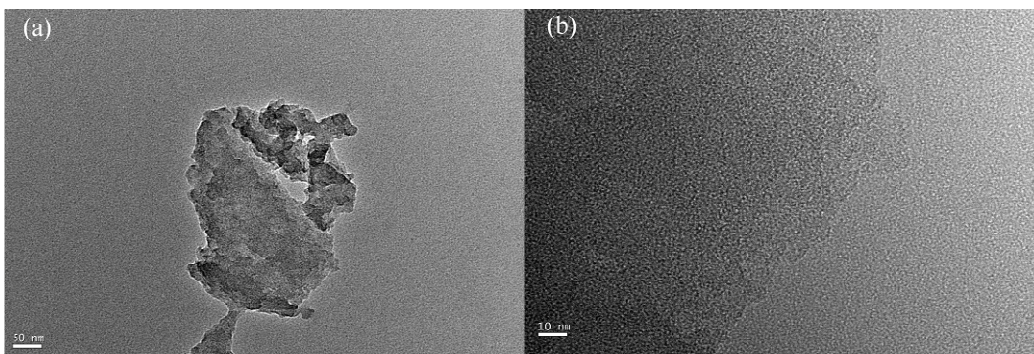


Figure S17. TEM pictures of CTF-IB-3 (a, b).

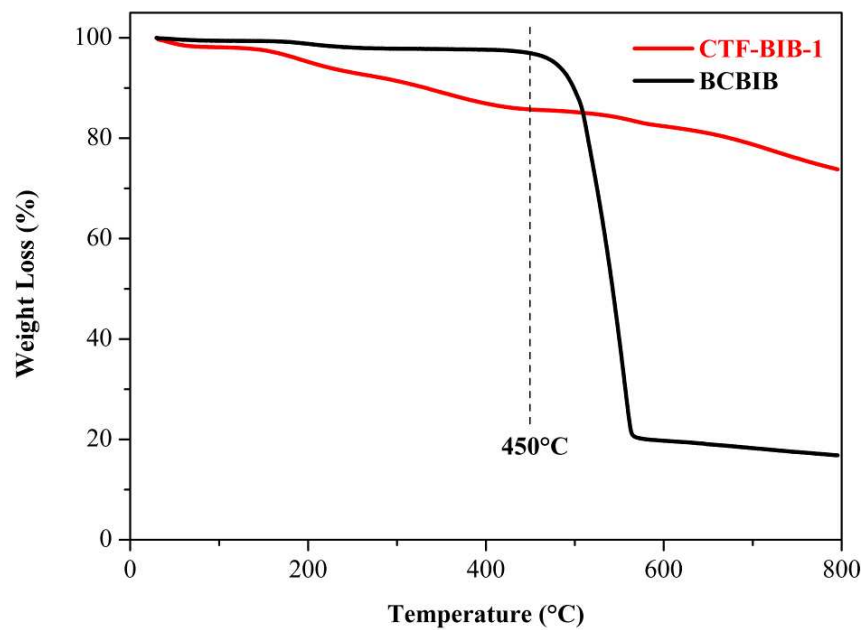


Figure S18. TGA curve of CTF-BIB-1 under N₂ atmosphere in the range of 30 °C to 800 °C at a heating rate of 10 °C min⁻¹.

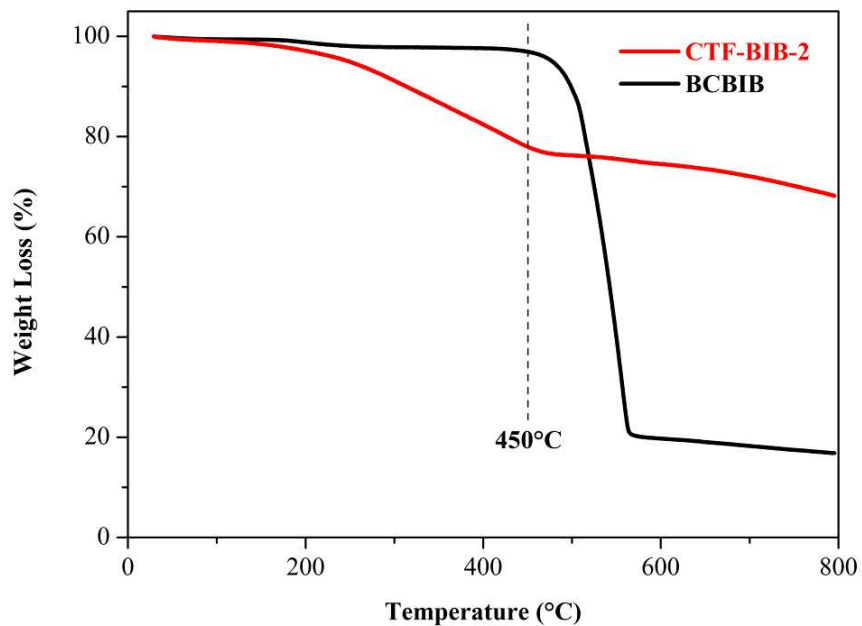


Figure S19. TGA curve of **CTF-BIB-2** under N₂ atmosphere in the range of 30 °C to 800 °C at a heating rate of 10 °C min⁻¹.

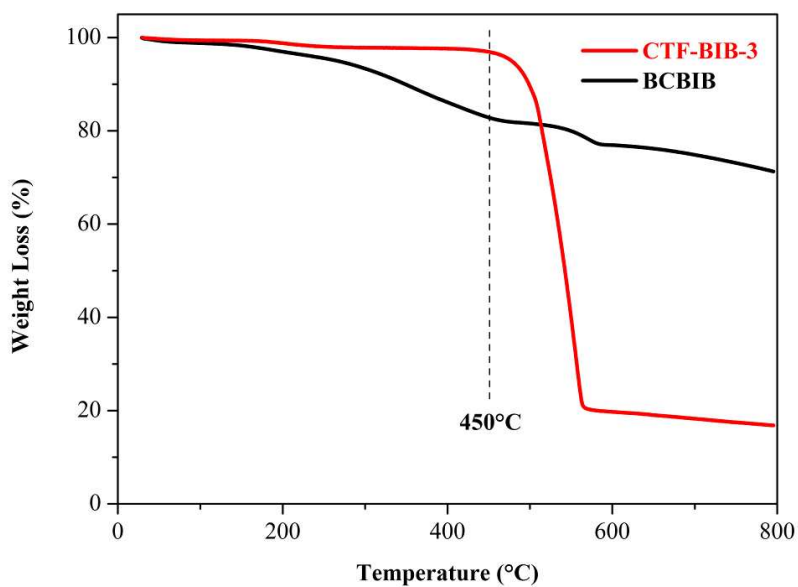


Figure S20. TGA curve of **CTF-BIB-3** under N₂ atmosphere in the range of 30 °C to 800 °C at a heating rate of 10 °C min⁻¹.

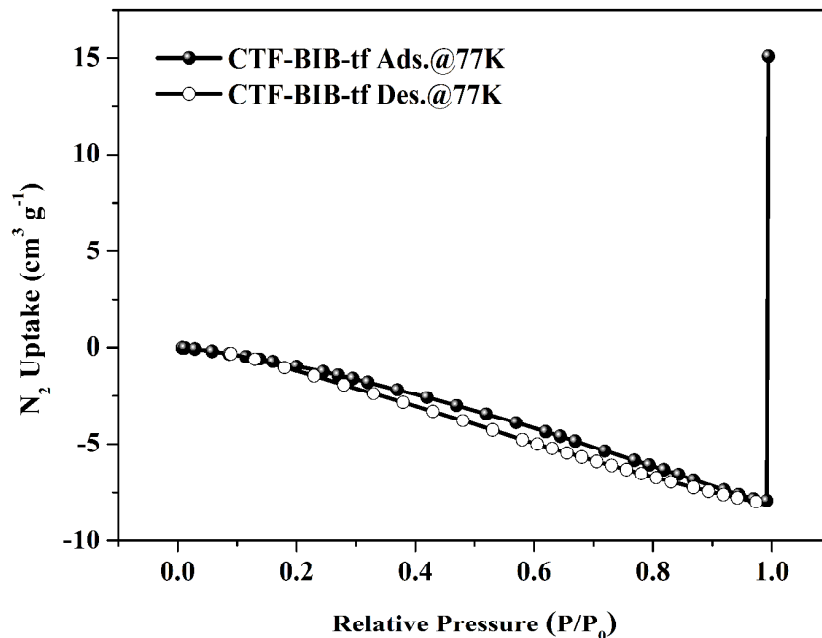


Figure S21. N₂ adsorption/desorption isotherms of CTF-BIB-tf.

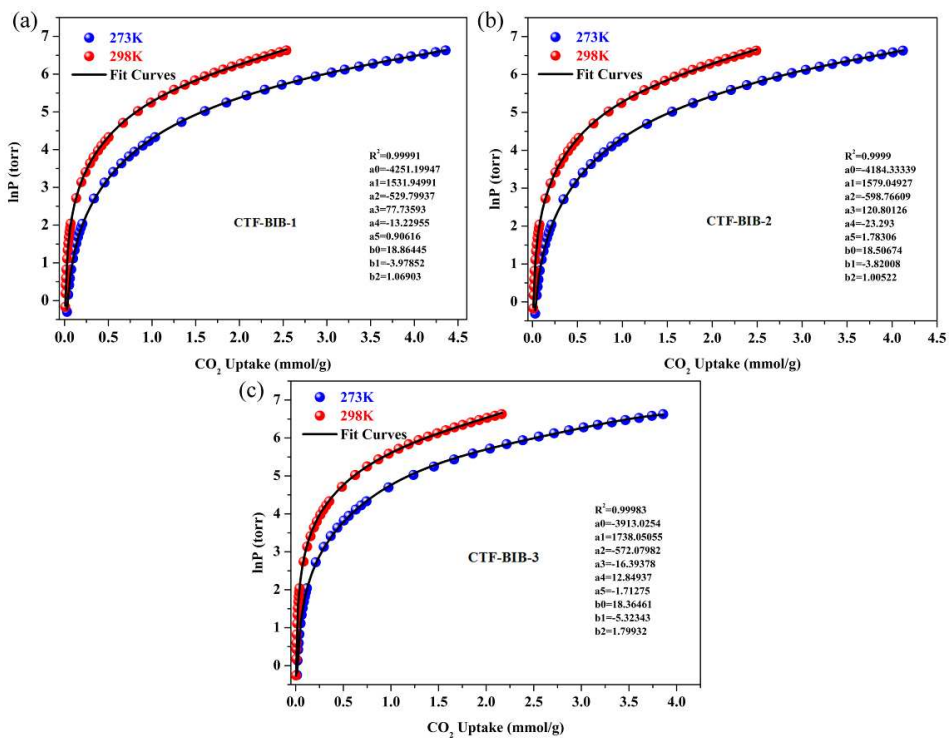


Figure S22. Q_{st} of CO₂ for CTF-BIB-1, CTF-BIB-2 and CTF-BIB-3. (a, b, c) nonlinear curves fitting of CO₂.

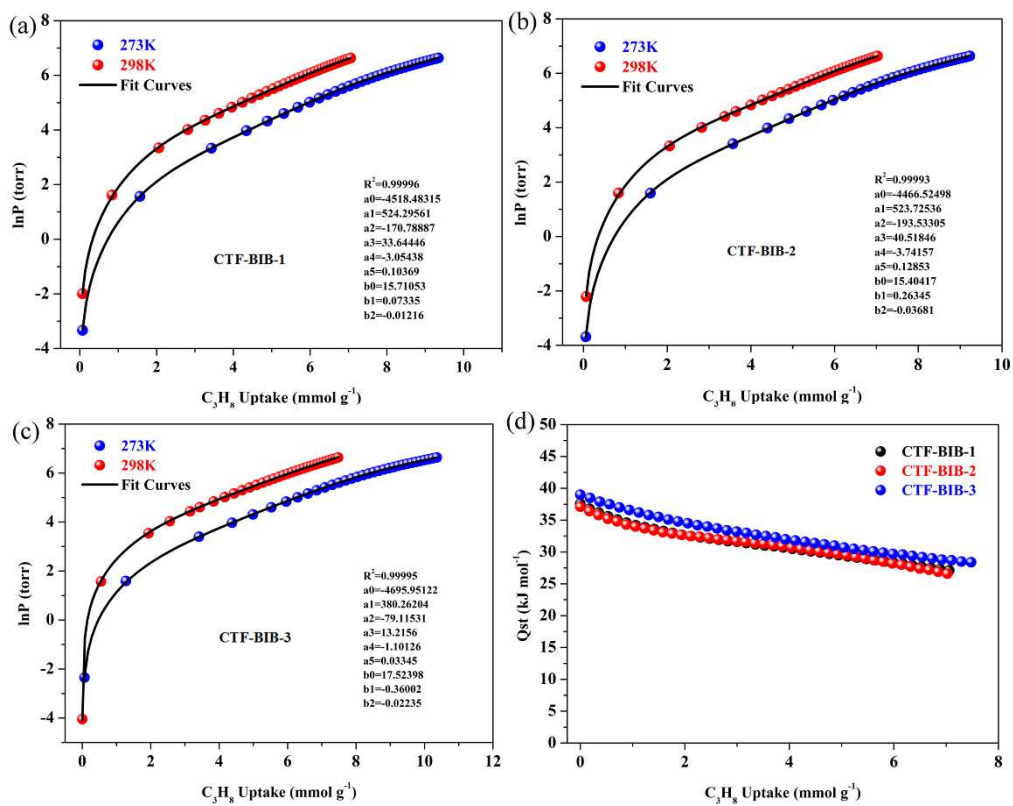


Figure S23. Q_{st} of C_3H_8 for CTF-BIB-1, CTF-BIB-2 and CTF-BIB-3. (a-c) nonlinear curves fitting of C_3H_8 ; (d) calculated with virial method.

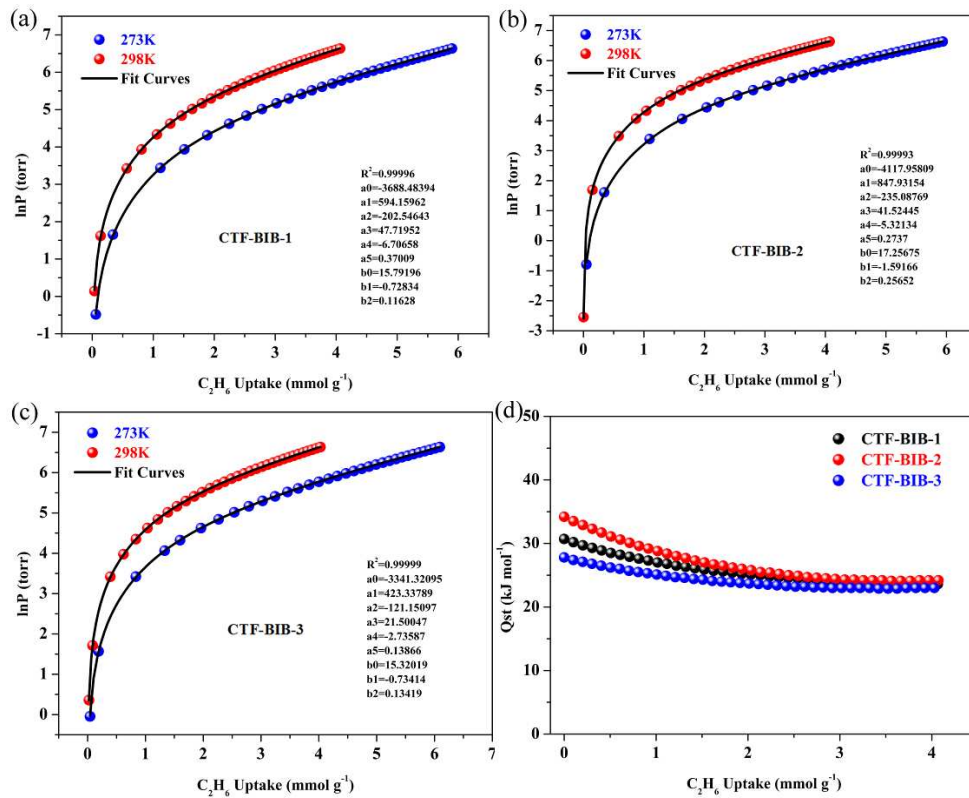


Figure S24. Q_{st} of C_2H_6 for CTF-BIB-1, CTF-BIB-2 and CTF-BIB-3. (a-c)

nonlinear curves fitting of C_3H_8 ; (d) calculated with virial method.

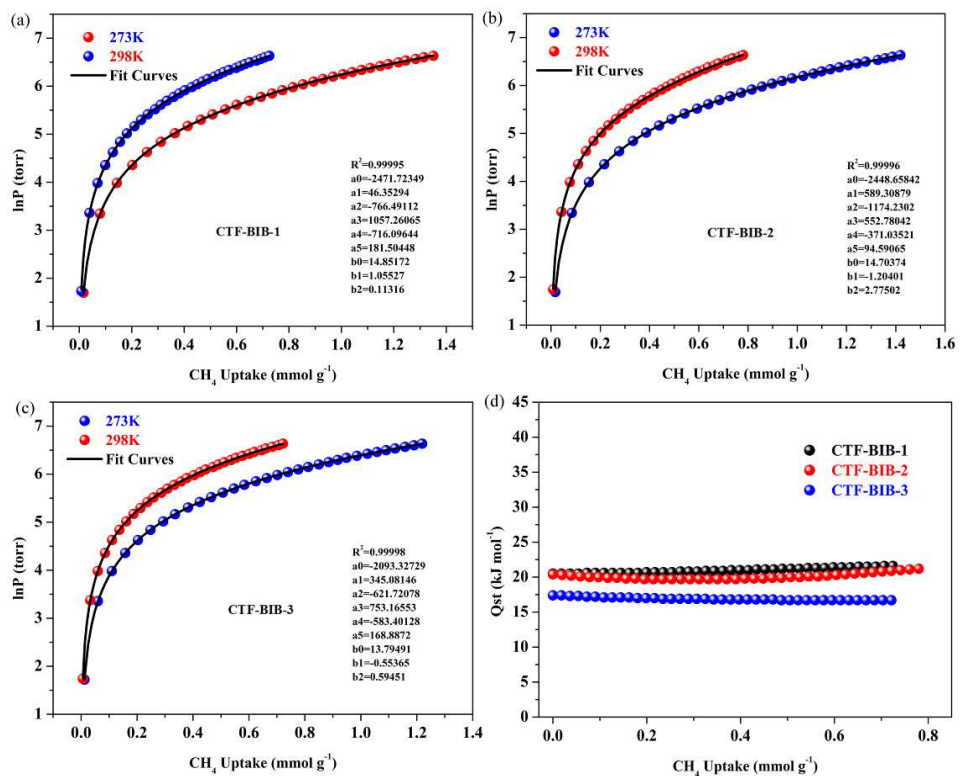


Figure S25. Q_{st} of CH₄ for CTF-BIB-1, CTF-BIB-2 and CTF-BIB-3. (a-c) nonlinear curves fitting of C₃H₈; (d) calculated with virial method.

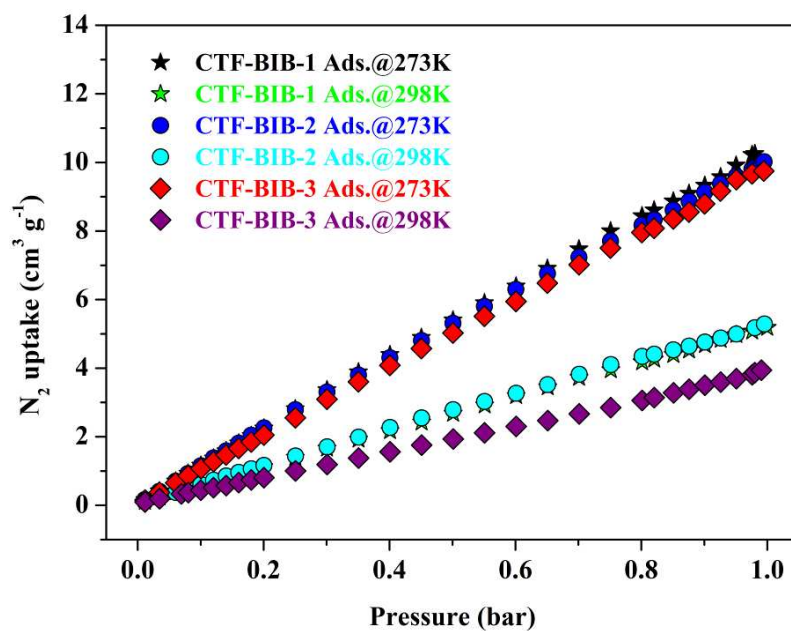


Figure S26. N₂ gas sorption isotherms for CTF-BIB-1, CTF-BIB-2, and CTF-BIB-3 at 273 and 298 K under 1 bar

Prediction of adsorption of binary mixture by IAST theory

The measured experimental data is excess loadings (q^{ex}) of the pure components N₂, CO₂, CH₄, C₂H₆ and C₃H₈ for **CTF-BIB-1**, **CTF-BIB-2** and **CTF-BIB-3**, which should be converted to absolute loadings (q) firstly.

$$q = q^{ex} + \frac{pV_{pore}}{ZRT}$$

Here Z is the compressibility factor. The Peng-Robinson equation was used to estimate the value of compressibility factor to obtain the absolute loading, while the measure pore volume is also necessary.

The dual-site Langmuir-Freundlich equation¹ is used for fitting the isotherm data at 298 K.

$$q = q_{m1} \times \frac{b_1 \times p^{1/n_1}}{1 + b_1 \times p^{1/n_1}} + q_{m2} \times \frac{b_2 \times p^{1/n_2}}{1 + b_2 \times p^{1/n_2}}$$

Here p is the pressure of the bulk gas at equilibrium with the adsorbed phase (kPa), q is the adsorbed amount per mass of adsorbent (mol kg⁻¹), q_{m1} and q_{m2} are the saturation capacities of sites 1 and 2 (mol kg⁻¹), b_1 and b_2 are the affinity coefficients of sites 1 and 2 (1/kPa), n_1 and n_2 are the deviations from an ideal homogeneous surface.

The selectivity of preferential adsorption of component 1 over component 2 in a mixture containing 1 and 2, perhaps in the presence of other components too, can be formally defined as

$$S = \frac{q_1/q_2}{p_1/p_2}$$

q_1 and q_2 are the absolute component loadings of the adsorbed phase in the mixture.

These component loadings are also termed the uptake capacities. We calculate the values of q_1 and q_2 using the Ideal Adsorbed Solution Theory (IAST)² of Myers and Prausnitz.

Table S1 Porosity data of **CTF-BIBs** synthesized with different ZnCl_2 equivalent at 500 °C

Molar ratio of BCBIB / ZnCl_2	S_{BET}^a ($\text{m}^2 \text{g}^{-1}$)	V_{mic}^b ($\text{cm}^3 \text{g}^{-1}$)	V_{tot}^c ($\text{cm}^3 \text{g}^{-1}$)	$V_{\text{micro}}/V_{\text{tot}}$
1:5	865	0.20	0.47	0.43
1:8	1636	0.63	0.96	0.66
1:10	1141	0.11	0.62	0.18

^a S_{BET} is the BET specific surface area. ^b V_{micro} is the pore volume determined by N_2 adsorption isotherm using t-plot method. ^c V_{tot} is the total pore volume determined by using the adsorption branch of N_2 isotherm at $P/P_0 = 0.99$.

Table S2 Elemental Analysis of **CTF-BIBs**

CTF-BIBs	C (%)	H (%)	N (%)	N/C Molar Ratio (%)
CTF-BIB-1	73.35	3.13	12.96	15.7
CTF-BIB-2	74.76	3.069	10.59	12.1
CTF-BIB-3	77.50	3.779	10.41	11.5
Calc. $\text{C}_{22}\text{H}_{12}\text{N}_6$	73.32	3.36	23.32	27.3

Table S3 The refined parameters for the Dual-site Langmuir-Freundlich equations fit for the pure isotherms of N₂, CO₂, CH₄, C₂H₆ and C₃H₈ for **CTF-BIB-1**, **CTF-BIB-2** and **CTF-BIB-3** at 298 K.

CTF-BIBs	Gas	q_{m1}	b_1	$1/n_1$	q_{m2}	b_2	$1/n_2$	R ²
CTF-BIB-1	N ₂	0.02175	0.09066	0.43229	5.40738	3.28372E-4	1.01124	0.99984
	CO ₂	0.38055	0.0896	1.01593	9.77842	0.0039	0.92788	0.99999
	CH ₄	3.13064	0.00149	1.05727	0.31454	0.01717	0.92191	0.99991
	C ₂ H ₆	0.52344	0.15112	0.92971	10.12339	0.01202	0.82326	0.99999
	C ₃ H ₈	7.16567	4.10859E-5	1.5811	9.94893	0.11507	0.61526	0.99999
CTF-BIB-2	N ₂	1.96171	6.19585E-4	1.06606	0.17162	0.00964	0.7534	0.99966
	CO ₂	0.60237	0.07796	0.93403	12.88239	0.00257	0.91677	0.99999
	CH ₄	3.90236	0.00264	0.94569	0.01669	0.00368	1.73561	0.99988
	C ₂ H ₆	9.10187	0.00849	0.90521	0.89835	0.14807	0.82142	0.99999
	C ₃ H ₈	7.92959	2.89646E-4	1.22644	9.01312	0.12832	0.63411	0.99998
CTF-BIB-3	N ₂	0.91669	1.21459E-7	2.66347	68.36308	3.19397E-5	0.84018	0.99977
	CO ₂	9.52149	0.000247	0.99747	0.26534	0.06558	1.07857	0.99999
	CH ₄	4.07905	0.00178	1.02022	0.00325	0.37776	1.71779	0.99992
	C ₂ H ₆	1.02966	0.07836	0.90496	8.31068	0.00463	1.0537	0.99999
	C ₃ H ₈	9.97364	1.17751E-4	1.42645	9.16197	0.08575	0.74195	0.99999

Transient breakthrough of mixtures in fixed bed adsorbers

The performance of industrial fixed bed adsorbers is dictated by a combination of adsorption selectivity and uptake capacity. Transient breakthrough simulations were carried out for equimolar CO₂/C₃H₈/C₂H₆/CH₄ mixtures operating at a total pressure of 100 kPa and 298 K, using the methodology described in earlier publications. For the breakthrough simulations, the following parameter values were used: length of packed bed, $L = 0.3$ m; voidage of packed bed, $\varepsilon = 0.4$; superficial gas velocity at inlet, $u = 0.04$ m/s. The transient breakthrough simulation results are presented in terms of a *dimensionless* time as the x -axis, τ , defined by dividing the actual time, t , by the characteristic time, $\frac{L\varepsilon}{u}$. The y -axis is the dimensionless gas concentration at the outlet of the fixed bed adsorber, c_i/c_{i0} .

Notation

b	Langmuir-Freundlich constant, Pa ^{-ν}
c_i	molar concentration of species i in the gas phase, mol m ⁻³
c_{i0}	molar concentration of species i at inlet to adsorber, mol m ⁻³
p_i	partial pressure of species i in mixture, Pa
q	component molar loading of species i , mol kg ⁻¹
q_{sat}	saturation loading, mol kg ⁻¹
L	length of packed bed adsorber, m
R	gas constant, 8.314 J mol ⁻¹ K ⁻¹
t	time, s

T absolute temperature, K

u superficial gas velocity in packed bed, m s^{-1}

Greek letters

ε voidage of packed bed, dimensionless

ν Freundlich exponent, dimensionless

τ time, dimensionless

ρ framework density, kg m^{-3}

Reference

1. Ruthven, D.M. Principles of Adsorption and Adsorption Processes; Wiley: New York, 1984.

2. Myers, A. L.; Prausnitz, J. M. Thermodynamics of mixed-gas adsorption. *AIChE. J.* **1965**, *11*, 121-127.